

Similar to DIN 6527 long
Similar a la DIN 6527 larga
Similar à DIN 6527 longa



Factor = 1.3 for fz and vc
Factor = 1.3 para fz y vc
Fator = 1.3 para fz e vc

NC - short
NC - corto
NC - curta



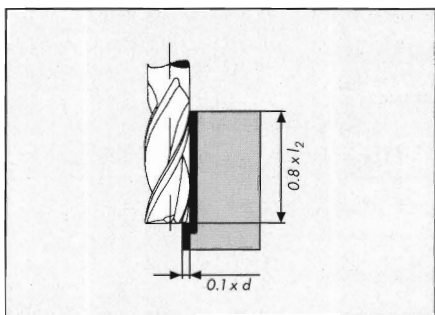
Factor = 1.3 for fz and vc
Factor = 1.3 para fz y vc
Fator = 1.3 para fz e vc

Finishing
Acabado
Acabamento

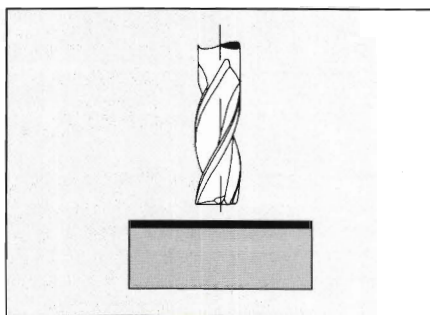


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Fator = 1.3 para fz e vc

Drilling / Perforado / Furação

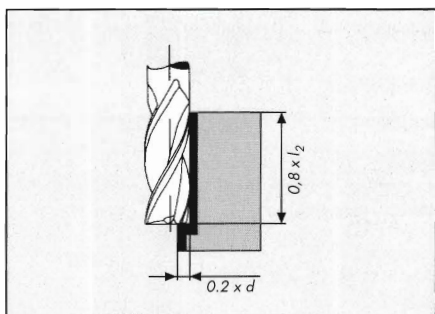


$$f_z = mf \times 1.5$$

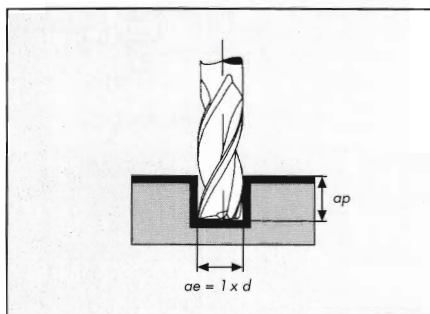


$$f_z = mf \times 0.3$$

Roughing / Desbastado / Desbaste

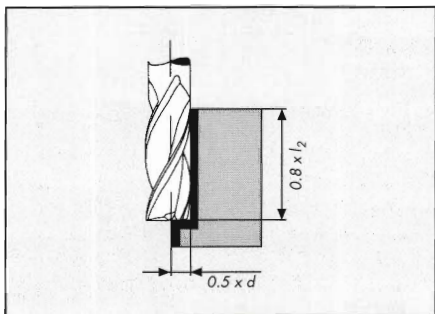


$$f_z = mf \times 1.0$$

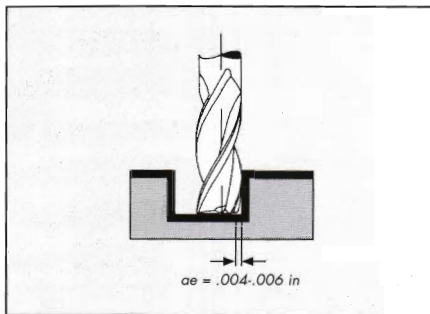


$$f_z = mf \times 0.8$$

Finishing / Acabado / Acabamento



$$f_z = mf \times 0.85$$



$$f_z = mf \times 2.0$$

Refer to cutting data table for average feed per tooth mf. Note that external conditions are an important factor. If set-up, machine, and workholding are not rigid, cutting data should be corrected accordingly.

Consulte la tabla de parámetros de corte para el avance medio por diente mf. Tenga en cuenta que las condiciones exteriores desempeñan un papel importante. Si la sujeción de la herramienta o la pieza de trabajo y la máquina no son estables, los parámetros de corte deberían ser corregidos correspondientemente.

Consulte a tabela de dados de corte para o avanço médio por dente mf. Note que as condições externas são um fator importante. Se a preparação, a máquina e o mandril não estiverem rígidos, os dados de corte devem ser corrigidos correspondientemente.